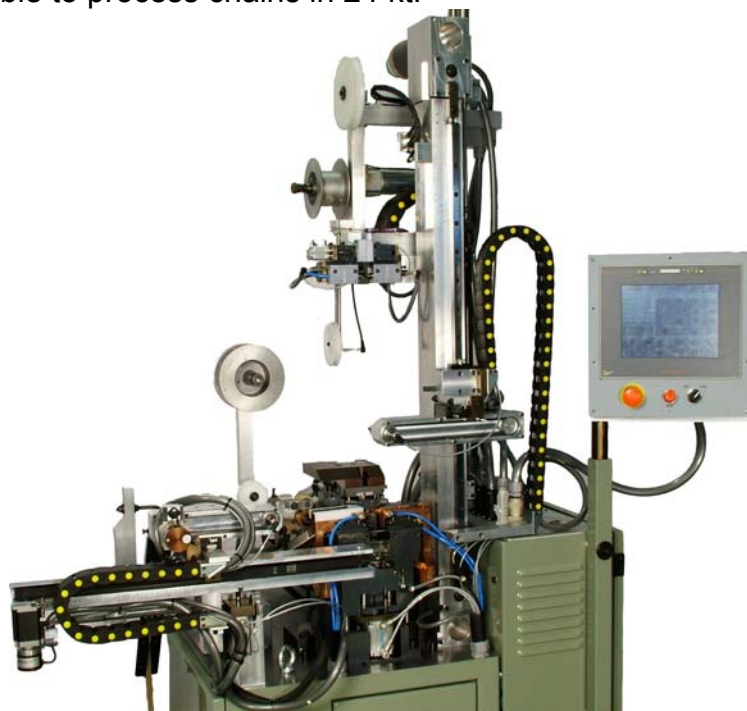


MTSF3C

Technical Machinery Notes AUTOMATIC ENDCAP PRODUCTION & APPLICATION MACHINE - 204

A fully automatic machine which cuts out and stamps (with your hallmark) an end cap which is then automatically electrically soldered to the chain tips. The machine is fed the chain & flat strip on reels. The operator simply programs into the memory bank the various lengths and quantities of chains required. The machine then sees to measuring and cutting the chain to the required lengths as well as punching out the end cap, folding it, and electrically soldering it to the chain with an adjustable surge of electrical current. Up to 99 different chain profiles can be memorised. The cutting of the chain is carried out at the knot between the links, thus even the half links are used, reducing the scrap to virtually nothing.

Being developed vertically, the unit uses minimum floor space for its operations. The unit is also able to process chains in 24 kt.



Technical features

Max. production speed	7-9 chains/min (14-18 welds/min)
Max. endcap size	24 mm x 10 mm
Chain length min - max	100 – 585 mm
Chain width max	10 mm
Punching cutting power	2.2 Ton

Technical data

Voltage (three phase)	400 V 50/60 Hz
Power	3,2 kW
Compressed air	70 l/min (filtered) at 7 bar

Dimensions	91 x 140 x 255(h) cm – 596 kg
Packing	110 x 160 x 240 (h) cm – 790 kg

Note. The above data, features and characteristics are not binding. CIEMMEO s.r.l. retains the right to vary them at any time without prior notice

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