



Technical Machinery Notes

SPRING FORMATION & INSERTION MACHINE - 194

A semi-automatic unit which simply and effectively produces a spring from stainless steel wire and then inserts it into a waiting trigger. The stainless steel wire is loaded on the machine via a reel. The triggers are placed in a turning tray which rotates the trigger to the spring insertion station, here the spring is formed and then inserted, once completed the trigger/spring assembly is discharged. Rapid tool changeover allows different size triggers to be processed on the same machine.



Technical features

Max. production speed 20 – 30 triggers/min

Technical data

Voltage (single phase)

Power

Compressed air

230 V 50/60 Hz

0.5 kW

90 l/min (filtered) at 6 bar

Dimensions 47 x 76 x 150(h) cm - 82 kg packing 64 x 147 x 75 (h) cm - 140 kg

Note. The above data, features and characteristics are not binding. CIEMMEO s.r.l. retains the right to vary them at any time without prior notice