

MTSF2

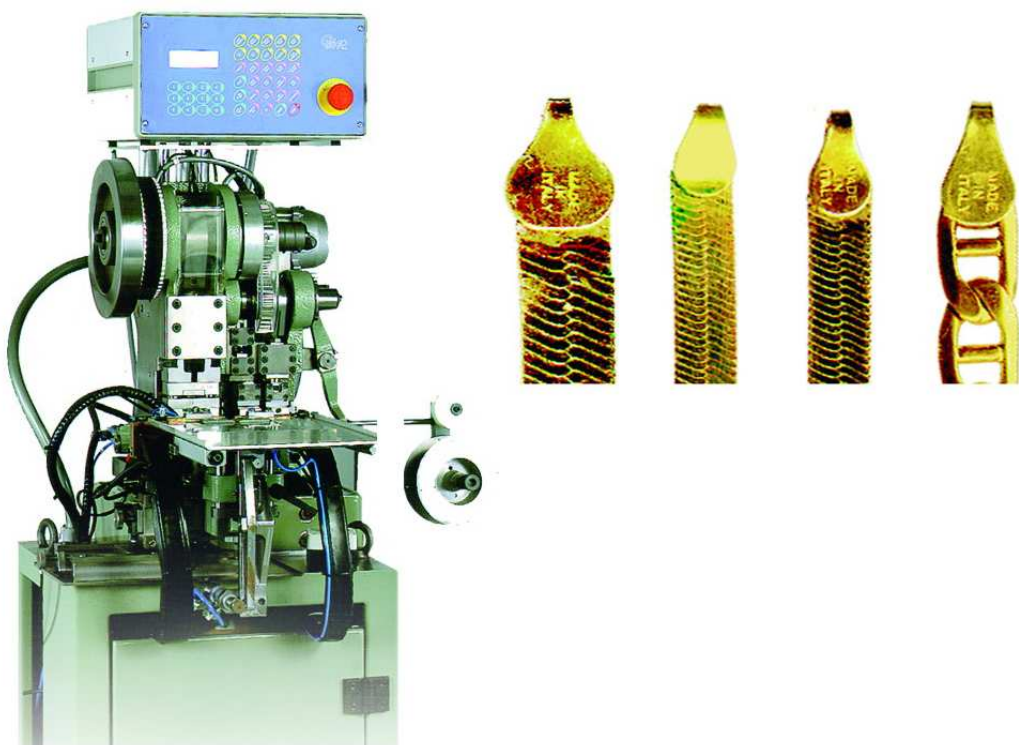
Technical Machinery Notes

SEMI AUTO ENDCAP PRODUCTION & APPLICATION MACHINE - 119

A semi automatic machine which cuts out and stamps (with your hallmark) an end cap which is then automatically electrically soldered to the chain tips. The machine is fed flat strip on reels and the operator manually inserts the already cut chain to size. He simply pushes a button and the MTSF2 sees to punching out the end cap, folding it, and electrically soldering it to the chain with an adjustable surge of electrical current..

The punching section of the machine is the popular **PS1** 5 ton press which has been adapted to run the full cycle including soldering of the clip to the chain.

The unit comes complete with a programmable piece counter stopping the unit once reaching the number of pieces required. The unit is also able to process chains in 24 kt.



Technical features

Strip width (max.)	40 mm
Feeding pitch (max.)	28 mm
Production speed	500 welds/h
Press speed	600 strokes/min
Press power	5 Tons

Technical data

Voltage (twinphase)	400 V 50/60 Hz
Power	2.1 kW
Compressed air	8 lt./min (dry) at 6 bar

Dimensions	88 x 72 x 165(h) cm – 320 kg
Packing	106 x 73 x 176(h) cm – 430 kg

Note. The above data, features and characteristics are not binding. CIEMMEO s.r.l. retains the right to vary them at any time without prior notice

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