



# PB2

Technical Machinery Notes

AUTOMATIC CHAIN HAMMERING MACHINE - 101

The PB2 automatic hammering press is more than just a hammering unit. Thanks to the unique design, and conception, the machine actually moulds the piece it is processing to a new form and internal structure. This gives the hammered material a perfectly uniform structure. The hammering process has an accuracy of 0.01 mm thus greatly improving production efficiency, in that less material will have to be removed in surfacing procedures. The perfect finish of the hammered surface and the absence of lateral trimmings allow to reduce process time to an absolute minimum.



### Technical features

Press power	150 Tons
Feed pitch	up to 10 mm
Process width	25 mm
Production speed	up to 400 strokes per minute

### Technical data

Voltage supply (three phase)	400 V AC 50 Hz
Power supply	16 kW
Air supply	2 l for each work cycle at 6 bar
Water supply	300 l/h at 5 bar and 16 - 24 °C

### Dimensions

packing	press	190 x 145 x 180(h) cm – 2,200 kg
	control panel	137 x 139 x 207(h) cm – 2215 kg
		153 x 75 x 124(h) cm – 301 kg

Note. The above data, features and characteristics are not binding. CIEMMEO s.r.l. retains the right to vary them at any time without prior notice

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