

PS1

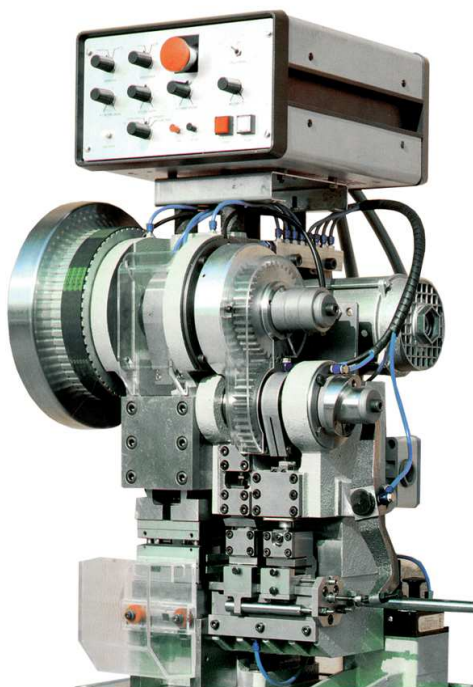
Technical Machinery Notes

AUTOMATIC STAMPING/HAMMERING PRESS - 124

An automatic 5 Ton press which automatically cuts and stamps (with your hallmark) end clips, quality tags or other blanks from a strip which is automatically fed into the machine at various pitches. Different shapes and sizes are obtained by simply changing the die block and inserting a new one.

It is also able to hammer and calibrate different chains simply by changing tool sets on the unit. The length of the press stroke is adjustable to meet any production need.

The unit comes complete with a programmable piece counter stopping the unit once reaching the number of pieces required



Technical features

Press power	5 Tons
Press stroke (max)	12 mm
Strip width (max.)	40 mm
Feeding pitch (max.)	28 mm
Press speed	600 strokes/min

Technical data

Voltage (single phase)	230 V 50/60 Hz
Power	1 kW
Compressed air	1 lt./min (dry) at 6 bar

Dimensions

Dimensions	65 x 42 x 170(h) cm – 180 kg
Packing	188 x 64 x 68 (h) cm – 210 kg

Note. The above data, features and characteristics are not binding. CIEMMEO s.r.l. retains the right to vary them at any time without prior notice

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