

PS2S

Technical Machinery Notes

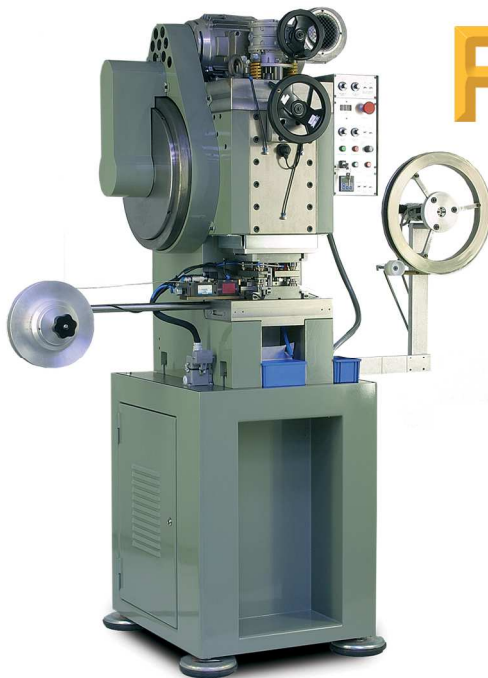
AUTOMATIC BLANK STAMPING MACHINE - 161

A fully automatic hammering press for punching out blanks from a flat ribbon of metal. This 30 Ton high precision press is extremely versatile and high precise, leaving no room for error with its micrometric accuracy level.

An automatic feeding system feeds the ribbon into the unit at precise and pre-set pitches. The toggle system based hammering mechanism ensures total and controlled power at every stroke with a minimum force on the internal mechanisms thus reducing wear and maintaining high accuracy throughout the machines life.

Tool change is fast and easy thanks to the rapid blocking system.

A very silent machine, it is provided with a pneumatic clutch and brake system, and its own forced lubrication system.



PS2S

Technical features

Press power	30 Ton
Production speed	up to 300 strokes/min
Feed pitch	up to 40 mm
Ribbon width	up to 50 mm
Useful stroke	116 to 126 mm

Technical data

Voltage (threephase)	400 V 50 Hz
Power	3 kW
Compressed air	60 lt./min (dry) at 6 bar

Dimensions

packing

100 x 90 x 200(h) cm – 1,250 kg
122 x 122 x 226(h) cm – 1,400 kg

Notes

This unit is able to process all kinds of metal

Note. The above data, features and characteristics are not binding. CIEMMEO s.r.l. retains the right to vary them at any time without prior notice

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